



ALTREK WHIRLPOOL BATH INSTALLATION, OPERATION & CARE MANUAL

* IMPORTANT NOTES:

- WATER MUST BE DRAINED WITHIN 2 HOURS OF USE!!!!**
- ALL SYSTEMS MUST BE LEVELED PRIOR TO USE!!!!**

Installation

- YOUR NEW ALTREK WHIRLPOOL TUB MUST BE INSTALLED LEVEL TO OBTAIN PROPER DRAINAGE. This can be done by placing wood “shims” under the unit. Also make provisions so that the pump and motor are accessible.

- Your ALTREK WHIRLPOOL TUB does not come with a Waste & Overflow.
- Fill Spouts, Faucets and Shower Heads are not supplied with the unit. For wall installation of the faucets, check the height of the tub before installing rough-in plumbing, some of the whirlpool tubs are higher than standard because of the extra depth of units. Some whirlpool units may require a deck mounted fill spout, which are available from your local plumber or Plumbing Wholesaler.
- Do not lift an ALTREK WHIRLPOOL TUB by ANY of its plumbing.
- “ALTREK bathtubs are designed with the floor of the tub as the weight carrier, and it is heavily reinforced for this purpose. The rim of the bath is not designed to carry weight nor must the tub be suspended from the rim, any finishing materials that touch or overlap the tub must be fully supported.

Insulating Tub

- It is recommended to provide some type of insulation under and around the tub for 3 reasons; heat retention, quieter operation, and reduction in any vibration transfer. We suggest sheet or board type Styrofoam under drop-in tubs only with fiberglass batt type insulation around walls.

Electrical Operations

- The circulating pump has a built-in over load protection, which can be connected to 115 or 230 volts, single phase power supply. Your unit is factory wired for 115 volts. Tubs that have the air system must be wired to a 20 Amp service.

IMPORTANT: A GROUND FAULT INTERRUPTER IS REQUIRED ON ALL WHIRLPOOL INSTALLATIONS.

Operation Instructions

- “All units are factory tested for operation and leaks, but must be checked before finally closed in.”
 - It is extremely important that all construction debris be removed from the tub, and the tub cleaned before being put into operation.
 - **NEVER** run your Whirlpool Tub unless the jets are completely covered with water, otherwise pump damage may occur, voiding pump warranty! “Do not run the pump without filling the tub 2” above ALL jet fittings, and ensure that all adjustable eye-ball fittings are directed downwards as the water pressure can create a geyser effect.”
 - “While the Whirlpool action is in operation DO NOT use an excessive amount of soap, bath oils, or detergent, as turbulence may cause excessive foaming” Please use caution with the amount of soap, bath oils or detergent
- THE WATER MUST BE DRAINED WITHIN 2 HOURS OF USE!!!!**

Air Button

- All jetted tubs come equipped with an on-off air push button to control the pump. This push button is mounted on the tub and when pushed it will start the pump motor.

Air Control

- Your ALTREK WHIRLPOOL TUB has 2 adjustable air controls for all jets on the unit. This adjustment can be made while the unit is running, thus allowing you to select the desired water and air mix for your own preference. Restricting or shutting off air supply to jets will “soften” the feel of the water. Unit can be operated either with or without air.

Jets

- The jets installed on your unit can be rotated to change the direction of the flow of water. This also can be done while the unit is in operation. **ALL JETS MUST BE COMPLETELY COVERED WITH WATER BEFORE TURNING ON THE UNIT AND DURING OPERATION.**

Suction Return Fittings

- Keep the screen clean and free from debris such as hair, lint, face cloths. Obstructed screens WILL reduce the whirlpool action and may cause damage to the pump.

CLEANING & MAINTANCE

Everyday Cleaning

- Use only liquid cleaners such as Mr. Clean, Fantastic and warm water for daily cleaning NEVER use an ABRASIVE type cleaning powder or metal scouring pads, these can permanently damage the finish.
- Please read the cleaning instructions on all cleaners to ensure that it is safe to use on acrylic or gelcoat products. If a cleaner is not recommended for acrylic or gelcoat you may void your warranty if these products are used.
- In areas where the water is hard, more frequent cleaning will be necessary to prevent a build-up on the surface.
- An occasional polishing with a liquid car wax will add to the luster and life of your ALTREK WHIRLPOOL TUB.

3-4 month Cleaning

- Your ALTREK WHIRLPOOL TUB should be thoroughly cleaned every 3-4 months.
- 1) Fill the tub with hot water
 - 2) Add 2 teaspoons of a low foaming dishwasher detergent such as Cascade or regular household vinegar. There are also special whirlpool cleaners available such as ULTRA WHIRL by ULTRA JET.
 - 3) Run whirlpool for 10-15 minutes.
 - 4) Drain completely
 - 5) Fill the tub with cold water
 - 6) Run whirlpool for 5-10 minutes
 - 7) Drain completely

Stains

- "For stubborn stains start with a liquid detergent and if this does not work try a mild powder detergent such as Spic and Span, which also works well for removing heavy soap film. Cleaning pads made of nylon, saran or polyethylene and containing no abrasives may be used. DO NOT use abrasive or metal scouring pads.

Things To Avoid

- SAND and GRIT, ABRASIVE CLEANERS & PADS, DROPPED TOOLS, PAINT REMOVER and ACETONE

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LIMITED WARRANTY

All products supplied by ALTREK INDUSTRIES LTD are subject to a limited warranty. All our products are guaranteed to the original owner; against manufacturing defects for a period of three years from the date of purchase.

Your ALTREK WHIRLPOOL TUB, has been thoroughly tested, inspected and carefully packaged at the factory. It is your responsibility to carefully check your new tub for any visible or concealed damage. Any claim must be made with the transport company or your plumber who have assumed full responsibility for its safe delivery.



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